

#### DOLOMITICERT Dolomiticert Scarl Zona Industriale Villanova 7/A – 32013 LONGARONE (BL) Tel.: +39 0437 573407 - FAX: +39 0437 573131 Web: www.dolomiticert.it E-mail: info@dolomiticert.it

## **TEST REPORT**

Client:	BELLITALIA SRL
Address:	Viale Cadore, 67 - 32014 PONTE NELLE ALPI BL - IT
Article:	Materials
Model:	Various
Sampling:	Performed by the Client
Job no.:	D180994
Report no.:	181504 This document is only the English translation of test report number 181503 issued in date 04/01/2019 by Dolomiticert S.c.a.r.l.
<b>Receiving Date:</b>	25/09/2018
Date of Test Begin:	03/01/2019
Date of Test End:	04/01/2019
Issuing Date:	04/01/2019
Standard Applied:	Client specific

Note 1: This Test Report is valid exclusively for the samples utilized for tests and any modification shall be solely performed with the issuing of a new test report. --- Questo Rapporto di Prova è valido per i soli campioni utilizzati per le prove e qualsiasi modifica può essere effettuata unicamente con l'emissione di un nuovo Rapporto di Prova.

Note 2: The partial divulgation of this test report is permitted against written authorization by Dolomiticert. --- La divulgazione parziale del presente Rapporto di Prova è consentita previa autorizzazione scritta di Dolomiticert.

Note 3: If not otherwise stated, the declared measurement uncertainty must be intended as extended uncertainty with a 95% confidence level and a cover factor k = 2. --- Se non altrimenti indicato, l'incertezza di misura dichiarata deve essere intesa come incertezza estesa con un livello di confidenza del 95% ed un fattore di copertura k = 2.

Note 4: If not otherwise stated, the declared measurement uncertainty is considered during the conformity assessments. --- Se non altrimenti indicato, l'incertezza di misura dichiarata viene considerata nello stabilire i giudizi di conformità.

### Il Direttore Tecnico dei Laboratori: Luca Tamburlin

# **Sample Identification**

Samples used for the tests have been identified as follow:

Model / External Code	Batch N° / Serial N°	Sample internal code
CARRARA - campione 1	/	181503_1
NERO - campione 3	/	181503_2
BIANCO - campione 8 A	/	181503_3
NERO - campione 9 A	/	181503_4
BASICSTONE ROSSO - campione 201	/	181503_5
INOX - campione 204	/	181503_6
MOVINGUI - campione 130	/	181503_7

### **Cross-cut test**

#### **Client Specific**

Samples have been tested for coatings adhesion on several substrates in accordance with the test methods of the Standard EN ISO 2409:2013: "Paints and varnishes – Cross-cut test".

With a multi-blade cutter the surface of the coating has been signed with a pattern defined by the standard. After brushing the surface, a tape defined by the standard hass been applied on the previously made pattern.

After being removed the tape, the surface has been evaluated with a viewing lens with 2.5x magnification: with the specific of the standard applied, a qualitative analysis has been done of the indented surface, with comparison to Table 1 taken from the standard.

Classification	Description	Appearance of surface of cross- cut area from which flaking has occurred <sup>a</sup> (Example for six parallel cuts)	
0	The edges of the cuts are completely smooth; none of the squares of the lattice is detached.		
1	Detachment of small flakes of the coating at the inter- sections of the cuts. A cross-cut area not greater than 5 % is affected.		
2	The coating has flaked along the edges and/or at the intersections of the cuts. A cross-cut area greater than 5 %, but not greater than 15 %, is affected.		
3	The coating has flaked along the edges of the cuts partly or wholly in large ribbons, and/or it has flaked partly or wholly on different parts of the squares. A cross-cut area greater than 15 %, but not greater than 35 %, is affected.		
4	The coating has flaked along the edges of the cuts in large ribbons and/or some squares have detached partly or wholly. A cross-cut area greater than 35 %, but not greater than 65 %, is affected.		
5	Any degree of flaking that cannot even be classified by classification 4.	—	

Table 1

### Outcomes

After performing the tests, it has been achieved the following results:

Sample	EN ISO 2409:2013 classification	Notes
181503_1	0	The edges of the cuts are smooth and no squares is detached.
181503_2	0	The edges of the cuts are smooth and no squares is detached.
181503_3	0	The edges of the cuts are smooth and no squares is detached.
181503_4	0	The edges of the cuts are smooth and no squares is detached.
181503_5	1	Detachment of small portions of the coating at the intersection of the cuts.
181503_6	1	Detachment of small portions of the coating at the intersection of the cuts.
181503_7	1	Detachment of small portions of the coating at the intersection of the cuts.

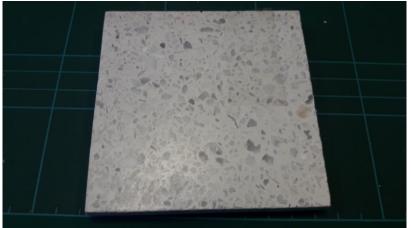


Figure 1: Picture of sample 181503\_1



Figure 2: Picture of sample 181503\_2

Client Specific



Figure 3: Picture of sample 181503\_3

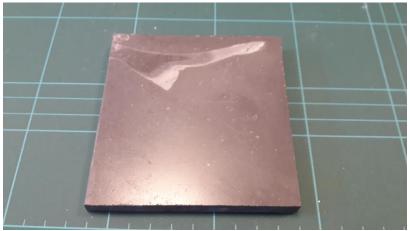


Figure 4: Picture of sample 181503\_4

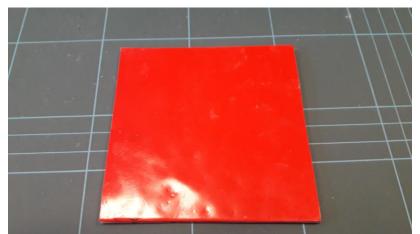


Figure 5: Picture of sample 181503\_5

Client Specific

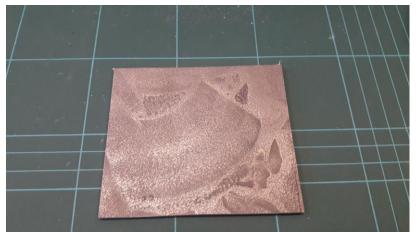


Figure 6: Picture of sample 181503\_6



Figure 7: Picture of sample 181503\_7

End of the test report